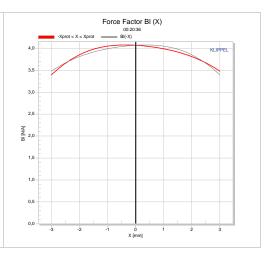
Module of the KLIPPEL R&D and QC SYSTEM (Document Revision 1.7)

FEATURES

- Identification of large signal model in real time
- Electrical and mechanical state variables (displacement, temperature, ...)
- For woofers in free air, sealed and vented enclosures
- For micro-speakers, headphones, mini-loudspeakers, tweeters, shakers
- Measures signal distortion on-line
- Full thermal and mechanical driver protection
- Finds dominant sources of distortion
- Locates weak points in design and assembly



DESCRIPTION

The module LSI3 identifies the elements of the lumped parameter model of woofers, microspeakers, headphones, tweeters, shakers, mini-loudspeakers and other electro-dynamical transducers. It allows to measure transducers mounted in an enclosure or in free air. The transducer is operated under normal working conditions and excited with a broadband noise signal. Starting in the small-signal domain the amplitude is gradually increased up to limits admissible for the particular transducer. The maximal amplitude is determined automatically using the identified transducer parameters and general protection parameters describing the thermal and mechanical load.

The identification of the model parameters is performed in real time using an adaptive system. It is based on the estimation of the back EMF from the voltage U(t) and current signal I(t) measured at the electrical terminals. The identified model allows locating the sources of the nonlinear distortion and their contribution to the radiated sound. The dynamic generation of a DC-part in the displacement, amplitude compression and other nonlinear effects can be investigated in detail.

LSI3 Module	Article number
LSI3 Woofer - Large Signal Identification Woofer	2000-250
LSI3 Micro-speaker - Large Signal Identification Micro-speaker	2000-260

CONTENT

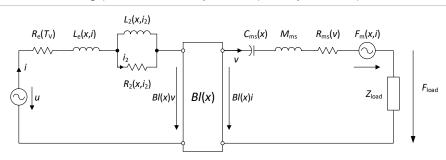
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Overview

1.1 **Principle**

The transducers considered here have a moving-coil assembly performing an electro-dynamical conversion of the electrical quantities (current and voltage) into mechanical quantities (velocity and force) and vice versa.

Equivalent Circuit



The lumped-parameter model shown above is used to describe the large signal behavior of electro-dynamical drivers at high amplitudes. In contrast to the well-known linear model the elements

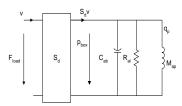
- electro-dynamical force factor BI(x),
- compliance of mechanical suspension $C_{ms}(x)$,
- voice coil inductance represented by $L_e(x,i)$, $L_2(x,i_3)$ and $R_2(x,i_2)$,
- mechanical losses R_{ms}(v)
- resistance of the voice coil at DC represented by $R_e(T_v)$

are not constant parameters but depend on one or more speaker states (displacement x, input current i, voice coil temperature T_v).

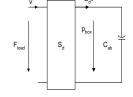
The additional impedance Z_{load} represents any additional mechanical or acoustical resonance caused by vented enclosure, panel, and horn. For a driver operated in free air the lumped parameter model assumes the impedance Z_{load} to be 0.

For the vented box system the mechanical load Z_{load} can be represented by the following equivalent circuit.

For the sealed-box system the mechanifollowing equivalent circuit.



cal load Z_{load} can be represented by the



using acoustical compliance Cab

$$C_{ab} = \frac{V_0}{\rho_o c_0^2}$$

using mechanical compliance C_{mb}

$$\frac{x}{F_{load}} = C_{mb} = \frac{1}{K_{mb}} = \frac{C_{ab}}{S_d^2} = \frac{V_0}{\rho_o c_0^2 S_d^2}$$

representing the compression of the air volume V_0 with air density ρ_0 and speed of sound co. The Helmholtz resonance and Q factor are defined by

which can be expressed by air volume V_0 , air density ρ_0 and speed of sound

A total stiffness $K_{mt}(x) = K_{ms}(x) + K_{mb}$ can be calculated.

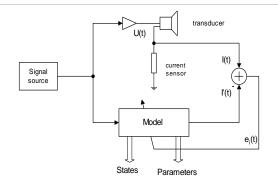
$$f_b = \frac{1}{2\pi} \frac{1}{\sqrt{M_{ap}C_{ab}}} \qquad Q_b = \frac{1}{2\pi f_b C_{ab}R_{al}} \label{eq:power_density}$$

Operation Condition

During the Large Signal Identification the transducer has to be operated in free air, in a sealed or in a vented enclosure. It is not recommended to attach an additional mass to the moving assembly because this mass might fall off at higher displacements.

1.2 Identification Technique

Principle



The transducer model is implemented as an adaptive system in a digital signal processor (DSP). The transducer is persistently excited by a broadband noise or multi-tone signal generated by a signal source via a power amplifier. The model which is excited with the voltage U(t) estimates the voice coil current I(t)' which is then compared with the measured current I(t). The amplitude of the difference signal (error) is minimized by adjust-

ing the model parameters adaptively. The output parameters are the optimal parameter estimates, the instantaneous state variables (displacement) and statistical values (RMS or peak value, crest factor) which may be investigated. There are two different LSI modules:

- LSI3 Woofer
- LSI3 Micro-speaker

which are defined below.

LSI3 Woofer

The LSI3 Woofer allows to measure woofers and other electro-dynamical transducers operated in free-air or coupled with an additional mechanical or acoustical resonator (vented enclosure, horn, panel) giving a total mechanical-acoustical system of 2nd or 4th-order.

There are three working modes:

Free air:

Dedicated for woofers operated in free air. It assumes that the impedance Z_{load} =0.

• Sealed enclosure:

The stiffness $K_{ms}(x)$ of the mechanical suspension is calculated from the total stiffness $K_{mt}(x)$. $K_{mt}(x)$ is the sum of the mechanical stiffness $K_{ms}(x)$ and the equivalent stiffness K_{mb} of the enclosed air in the enclosure which is calculated by using the air volume V_b and radiation area S_d of the cone provided by the user.

• Vented enclosure:

For a vented enclosure the mechanical stiffness $K_{\rm ms}(x)$ of the driver can be separated by considering the imported air volume $V_{\rm b}$ and radiation area $S_{\rm d}$. The port resonance frequency $f_{\rm b}$ and $Q_{\rm b}$ factor is determined. This mode may be also used for measuring drive units coupled to an unknown additional resonator (e.g. first break-up mode on a panel) which is assumed to be linear.

LSI3 Micro-speaker

This module is dedicated for micro-speakers, tweeters, and horn compression drivers and which may be modeled by a 2^{nd} -order mechanical system with a resonance frequency between 100 Hz and 1.5 kHz.

Import Parameter

The minimal setup measures the electrical impedance at the transducer terminals and identifies the electrical system in absolute quantities whereas the mechanical system is identified in relative quantities only. Importing one mechanical parameter (moving mass $M_{\rm ms}$ or Bl(x=0) at the rest position) allows to calibrate all state variables (e.g. the displacement in mm) and all of the mechanical parameters (e.g. compliance in mm/N).

Signal source

| Caser | Caser

A laser sensor based on triangulation principle (see A2 Laser Displacement Sensor) can be used for measuring the voice coil displacement during the test. This information is used to calibrate the mechanical parameters in absolute terms.

Adaption

The estimation of the linear and nonlinear parameters consists of a series of steps processed sequentially:

• Amplifier check (cables, gain control, limiting)

states

parameters

- Measurement of resistance R_e at DC
- Identification of the linear lumped parameters valid in the small signal domain
- Identification of the admissible amplitude and the nonlinear parameters describing the transducer over its whole working range

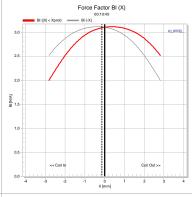
Acoustical Environment

The influence of the room acoustics on the driver parameters may be neglected having a normal room size (volume > 30 m³) and keeping a distance of about 1 m to the walls.

1.3 Results

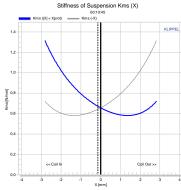
TRANSDUCER NONLINEARITIES

Force Factor (BI-product)



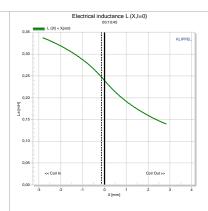
The force factor Bl(x) describes the integral of the induction B versus wire length I depending on the instantaneous coil position x in the gap. The Bl(x) curve comprises a symmetrical and an asymmetrical component and decreases at high displacements. The asymmetry may be caused by the field geometry or by an offset of the coil. Variation of Bl(x) versus x affects the parametric excitation of the driver (varying driving force) and the electrical damping at the resonance (loss factor $Q_{\rm es}$ is not constant).

Stiffness of Mechanical Suspension



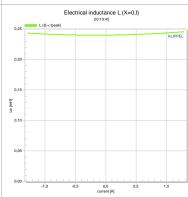
The stiffness $K_{\rm ms}(x)$ which is the inverse of the compliance $C_{\rm ms}(x)$ describes the ratio of the instantaneous force and displacement at the working point x. A steep increase of the stiffness indicates the limit of the moving capability of the mechanical suspension. A variation of $K_{\rm ms}(x)$ corresponds with an instantaneous variation of the resonance frequency $f_{\rm s}(x)$ and the mechanical loss factor $Q_{\rm ms}(x)$ versus displacement.

Voice Coil Inductance versus displacement¹



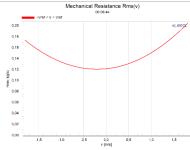
The parameters representing the voice coil inductance $L_e(x)$, $L_2(x)$ and $R_2(x)$ are assumed to have the same nonlinear characteristic. Transducers not comprising components for reducing the inductance such as shorting rings or a pole cap have an asymmetrical shape. In this case the inductance increases when the voice coil is moved towards the back plate. Variation of the inductance parameters will affect the electrical impedance and produces a reluctance force on the mechanical side which may be interpreted as an additional electromagnetic driving mechanism.

Voice Coil Inductance versus current¹



The nonlinear B(H) characteristic of the iron causes a variation of the inductance L(i) versus voice coil current i. This nonlinearity is also called flux modulation or better permeability modulation. A symmetric characteristic shows a saturation of the iron at high positive and negative current. The curve becomes asymmetric for a high DC flux generated by the magnet. The parameter L(i) causes harmonic distortion at higher frequencies which can easily be detected in the input current.

Mechanical Resistance versus velocity²



The dependency of the mechanical resistance $R_{\rm ms}$ on voice coil velocity v is a dominant nonlinearity in micro-speakers and other transducers which have a relatively high resonance frequency $f_{\rm s}$, a relatively small force factor BI and a total quality factor $Q_{\rm ts}$ dominated by the mechanical losses. The $R_{\rm ms}(v)$ nonlinearity causes a significant increase of the mechanical damping at resonance frequency, causing a nonlinear ampli-

tude compression of the fundamental and generating significant harmonic and intermodulation distortion. There are strong indications that the nonlinear variation of $R_{\rm ms}(v)$ nonlinearity is not caused by the mechanical vibration of the diaphragm or other mechanical elements because this nonlinearity vanishes when the transducer is operated in vacuum.

TEMPORAL VARIATIONS OF STATES AND PARAMETERS

Permanent Monitoring

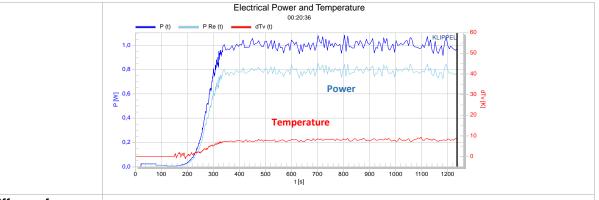
During the identification process all of the parameter estimates and important characteristics of the state variables (peak and RMS values) are sampled periodically (about $2-10\,s$) and recorded by the Klippel Analyzer. The complete recorded history can be analyzed to investigate temporal variations of the parameters due to thermal, reversible and irreversible processes.

Temperature, Power

The voice coil temperature, the real input power P_{real} and the power P_{Re} dissipated on resistance R_{e} is permanently measured and recorded. This information is helpful to protect the driver against overload but is also used to identify the thermal parameters.

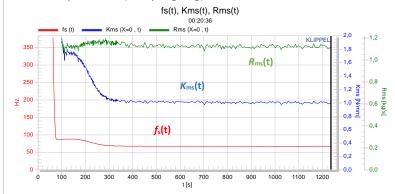
¹ LSI3 Woofer only

² LSI3 Microspeaker only

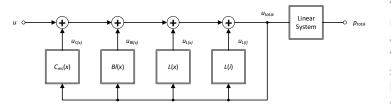


Stiffness of Mechanical Suspension

The properties of the mechanical suspension vary with time due to reversible and non-reversible processes (creep, ageing).



Distortion Analysis

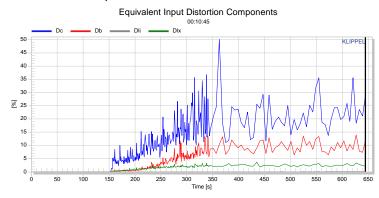


The transducer may be modeled as a superposition of a linear system excited by the input signal u and the outputs of non-

linear subsystems corresponding to the driver nonlinearities Bl(x), $C_{ms}(s)$, $L_{e}(x)$ and $L_{e}(i)$.

The implemented digital model makes it possible to measure the peak values of the outputs $u_{C(x)}(t)$, $u_{B(x)}(t)$, $u_{L(i)}(t)$ and $u_{L(x)}(t)$ of the nonlinear subsystems separately. These values are referred to the peak value of the total input signal u_{total} . The ratios are called instantaneous distortions d_C , d_{Bl} , d_L and $d_{L(i)}$, and show the contribution from each nonlinearity versus measurement time.

This kind of distortion analysis shows the dominant source of distortion.



2 Requirements

2.1 Hardware			
Product	Article	Spec	
KA3 Klippel Analyzer 3	2000-300	Н3	
High Power Speaker Card (optional)		Н8	
Laser (optional)		A2	

2.2 Software

Product	Article	Spec
dB-Lab (version 210.xx or higher)		F1
LSI3 Woofer (version 1.0 or higher) LSI3 Micro-speaker (version 1.0 or higher)	2000-250 2000-260	S52

3 Limitations

3.1 Device Under Test

Parameter	Symbol	Min	Typical	Max	Unit
Voice coil resistance					
Low Sensitivity - KA3 Current Sensor	Re	0.5	2-8	100	Ω
High Sensitivity - KA3 Current Sensor (For LSI3 Woofer & Micro-speaker)	Re	1	4-30	1000	Ω
Resonance frequency for					
LSI3 Woofer	f s	15		400	Hz
LSI3 Micro-speaker	f _s	100		1500	Hz
Total loss factor	Q t	0.3		6	
Voice-coil inductance	Le	0.01		5	mH

3.2 Power Amplifier

Parameter	Symbol	Min	Typical	Max	Unit
Maximum input level				15	dBu
Frequency response Ref. 1kHz @ 5 Hz 20 kHz				1	dB
Input sensitivity at rated output power			0 (775)		dBu (mV)
Signal processing latency @ Woofer				9.5	ms
Signal processing latency @ Tweeter / Micro-speaker				3.5	ms

3.3 Input Parameters

Parameter	Symbol	Min	Typical	Max	Unit
PROTECTION LIMITS					
Small signal voltage	U_{small}	0.125	0.5	5	V
Small signal gain	G _{small}	-20		0	dB
Allowed increase of voice coil	ΔT_{lim}	0	60	300	К

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temperature ΔT_{v} ,					
Parameter	Symbol	Min	Typical	Max	Unit
Allowed minimal value of the force factor ratio BI_{min}	<i>Bl</i> _{lim}	25	50	100	%
Allowed minimal value of the mechanical compliance ratio C_{min}	Clim	20	50	100	%
Allowed maximal value of electric input power P.	P _{lim}	0.01		999	W
STIMULUS SIGNAL CHARACTERISTICS CAN BE ADJUS	TED AUTOM	ATICALLY	FOR THE DUT	CONNECTED.	
Spectral Noise characteristic	pink or wh	ite noise (multi-tone for	Micro-speaker)	
Cut-off frequency of high pass for Woofer (for Tweeter / Micro-speaker)	f_{hp}	10 (40)		150 (1200)	Hz
Cut-off frequency of low pass for Woofer (for Tweeter / Micro-speaker)	f_{lp}	200 (400)		1500 (4000)	Hz
MATERIAL, IMPORTED PARAMETERS					
Effective area of the driver diaphragm	Sd	> 0		10000	cm²
Material of voice coil	Copper, al	uminum o	r custom temp	erature coefficie	nt
Temperature coefficient of voice coil material	alpha	0.001	0.0038	0.01	K ⁻¹
Force factor at rest position ³	BI(x=0)	> 0		100	N/A
Moving mass ³	M ms	0.001		10	kg
Box volume	V _b	> 0		1000	liter

4 Output

PARAMETERS AT THE REST POSITION (X=0)	
Electrical parameters x << x _{max}	Re, Le, L2, R2, Cmes, Lces, Res
Mechanical parameters x << x _{max}	M _{ms} , R _{ms} , C _{ms} , Bl
Derived parameters x << x _{max}	Q_{ts} , Q_{ms} , Q_{es} , f_{s}
	$V_{as},\ \eta_0,\ L_m$
Vented box parameters	$Q_{ m b}$, $f_{ m b}$
Temperature, power compression	ΔT_{v} , PC
Predicted Impedance Magnitude	Z(f)
STATES	
Modeling and Measurement Errors	<i>E</i> _i , <i>E</i> _x , <i>E</i> _u
Nonlinear Parameter Variation	Bl _{min} , C _{min} , L _{min}
Displacement	Xpeak, Xbottom, Xdc, Xprot
Electrical signals	u_{peak} , i_{peak} , u_{rms} , i_{rms} , P_{real} , P_{Re}
Analyzed distortion components	d_b, d_c, d_i, d_r
NONLINEAR PARAMETERS	
Force factor (BI-product)	$BI(x)$, $BI(x_{rel}) / BI(0)$
Suspension characteristic	$K_{\rm ms}(x)$, $C_{\rm ms}(x)$, $C_{\rm ms}(x_{\rm rel})/C_{\rm ms}(0)$
Displacement varying Inductance	$L_{e}(x), L_{e}(x_{rel})$
Current varying Inductance	$L_{e}(i)$
("flux modulation")	
Mechanical losses	$R_{ms}(v)$

 $^{^3}$ absolute identification of the mechanical parameters without laser sensor requires import of BI(x=0) or M_{MS}

KLIPPEL Analyzer System

Coefficients of power series for $BI(x)$, $C_{ms}(x)$, $L(x)$	up to 8 th order	
Derived parameters	$Q_{ts}(x, T_{v}), f_{s}(x)$	
Displacement Limits	$x_{BI}(BI_{min}), x_{C}(C_{min}), x_{L}(Z_{max}), x_{d}(d_{2})$	
Asymmetry	X _{sym} , a_{bl} , a_{kms}	
Total Stiffness (suspension + air) in	$K_{\rm mt}(x)$	
sealed enclosure		
THERMAL PARAMETERS		
Thermal resistance	R _{th}	
HISTORY		
Parameter and state variation versus measuremen	t time t	
Background monitoring at high sample rate (Death	Report)	
EXPORT		
Result windows to report generator		
Graphics to Clipboard, File (various formats)		
Parameters for Simulation		

5 References

5.1	Related Modules	LSI for Klippel Distortion Analyzer (DA)
5.2	Manuals	Large Signal Identification for KA3

6 Patents

Germany	102007005070, 1020120202717, 102014005381.4, 19714199, 4111884.7,
	4336608.2, 43340407, 4332804.0, 102013012811, 102013021599.4,
	102013000684, 102009033614, 102009033614, P10214407
USA	8,078,433; 14/436,222; 14/683,351; 6,058,195; 5,438,625; 6005952;
	5.577.126; 5815585; 5,528,695; 14/499,379; 577,604; 8,964,996; 14/152,556;
	12/819,455; 12/819,455; 7,221,167
China	ZL200810092055.4; 201380054458.9; 201510172626.5; 981062849;
	2014103769646; 2014107954970; 2014100795121; 201010228820.8;
	201010228820.8; 03108708.6
Japan	5364271; 2972708
Europe	13786635.6; 0508392A2
Taiwan	102137485
India	844/MUMNP/2015
GB	2324888
Hong Kong	1020403
Korea	1020140095591

Find explanations for symbols at:

http://www.klippel.de/know-how/literature.html

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Designs and specifications are subject to change without notice due to modifications or improvements.

