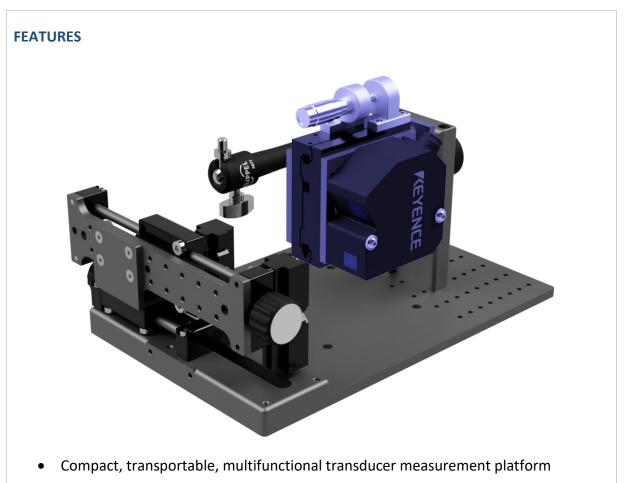
Micro Speaker Clamping

Hardware Device for the KLIPPEL ANALYZER SYSTEM (Doc.-Rev. 1.5)



- For Micro Speaker, Headphones, Tweeter and any transducer up to 100 g
- Solid but adjustable mounting of laser displacement sensors and measurement microphones
- Different DUT clamping options available with different brackets
- Optimized for KEYENCE LK-H052 Laser sensor, could be used with a wide range of other laser sensors
- Accurate horizontal & vertical laser positioning on the DUT
- Accurate laser distance adjustment with optional available TRANSLATION STAGE
- Can be modified to a Vacuum Stand to fix loudspeakers during measurement and adjust its height close to the glass cover of the vacuum chamber
- Can be used to fix loudspeakers at the SCN turntable during Scanning Vibrometer measurements or other RnD measurement tasks

PLEASE NOTE: the TRANSLATION STAGE with micro adjustment and Laser Sensor Head illustrated in blue are not included in the MICRO SPEAKER CLAMPING package.



Article numbers	2211-003; 2211-004

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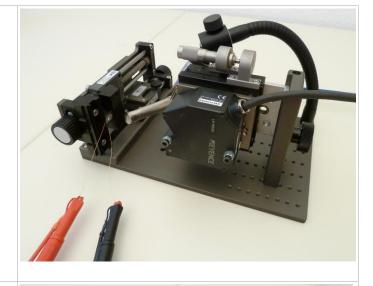
1 Function

Dimensions	260 x 185 x 1	20 mm			
(without	(10.24 x 7.28 x 4.72 inch)				
laser, mic and DUT)					
Weight (without laser, mic and DUT)	c		120 mm		
Finish	anodized aluminum & plastics				
Material	 aluminum stainless steel POM – plastic (Polyoxymethylene) for brackets SHT-Polymer plastic for linear actuator 		186 mm	260 mm	
Clamping travel	0 – 135 mm		_		
External dimensions	width depth	260 mm 186 mm	_		
	height without laser max. height with laser	120 mm 170 mm			
Accessories	3/8" Goosene	eck	Klippel article number	2400-223	
(included)	(mic holder)			(former 2400-217)	
	Swivel Head / Ball Joint		Klippel article number	2400-226 (former 2400-216)	
			cessories are shown in the pi		
Accessories (not	Keyence LK-H052 Laser Sensor Set		Klippel article number	2103-200	
included)	Keyence LK-H022 Laser Sensor Set		Klippel article number	2103-100	
	Keyence LK-H082 Laser Sensor Set		Klippel article number	2103-300	
	The Micro Speaker Clamping is optimized for LK-H052 usage, but works with LK-H022, LK-H082 and others as well.				
	Translation Stage		Klippel article number	2300-001	
	Microphone		Different microphones can be used depending on the application. See specification "A4 – Microphones" for available microphones.		
	Microphone Clamp		All Klippel offered mic sets have the dedicated mic clamp included. For separate mic clamps see specification "A4 – Microphones".		
Not included accesso			ries are marked blue in the pi		
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2 **Application field for Micro speaker clamping**

Micro Speaker Clamping with:

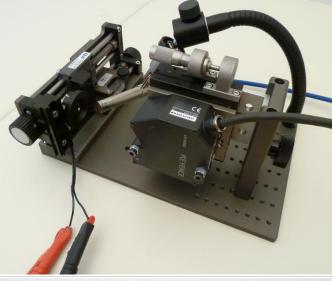
- Microspeaker
- Microphone •
- Laser KEYENCE LK-H052 •
- Translation Stage •



A10

Micro Speaker Clamping with:

- Speaker (Ø 3,8 cm, 35 g)
- Microphone •
- Laser KEYENCE LK-H052 •
- Translation Stage •



Micro Speaker Clamping with:

- Speaker (\emptyset 8 cm, 105 g)
- Microphone •
- Laser KEYENCE LK-H52 •
- Translation Stage •

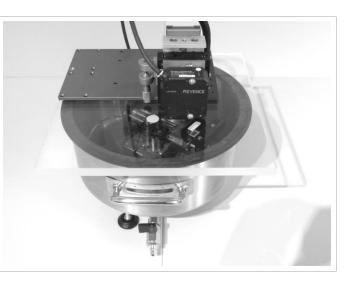
Depending on size, shape, material, and weight of the DUT customized clamping brackets could be helpful. The brackets can be easily exchanged.





Micro Speaker Clamping with Vacuum Chamber:

- The Vacuum Stand can be used to adjust the distance between DUT inside the Vacuum Chamber and the glass plate (Laser Sensor outside).
- The platform from the Micro Speaker Clamping can be used to place the laser sensor above the DUT at the Vacuum Chamber.



3 Vacuum Stand

Function			
Dimensions (without DUT)	185 x 85 x 135 mm (7.28x 3.35 x 5.31inch)		0 - 135mm
(without DUT)	< 0.65 kg		
Finish	anodized aluminum & plastics		
Material	 aluminum stainless steel POM – plastic (Polyoxymethylene) for brackets SHT-Polymer plastic for linear actuator 		max: 132.5 mm
Clamping travel	0 – 135 mm		
Height travel	58 to 132.5 mm over ground		85 mm 186 mm
External dimensions	width min. depth max. depth min. height max. height	186 mm 72 mm 92 mm 116 mm 132.5 mm	85 mm

(Modification of the Micro Speaker Clamping or available on its own)

A10

4 Application field for Vacuum Stand

Vacuum Stand in the vacuum pot with:

 Micro Speaker Height adjusted to glass plate for laser measurements from outside



Vacuum Stand mounted on the Scanning Vibrometer turntable:

- For DUT clamping during Scanning Measurements and
- All other RnD measurements for small sized speaker if the Scanning Vibrometer is used as Laser stand.



Find explanations for symbols at: http://www.klippel.de/know-how/literature.html Last updated: November 27, 2023

