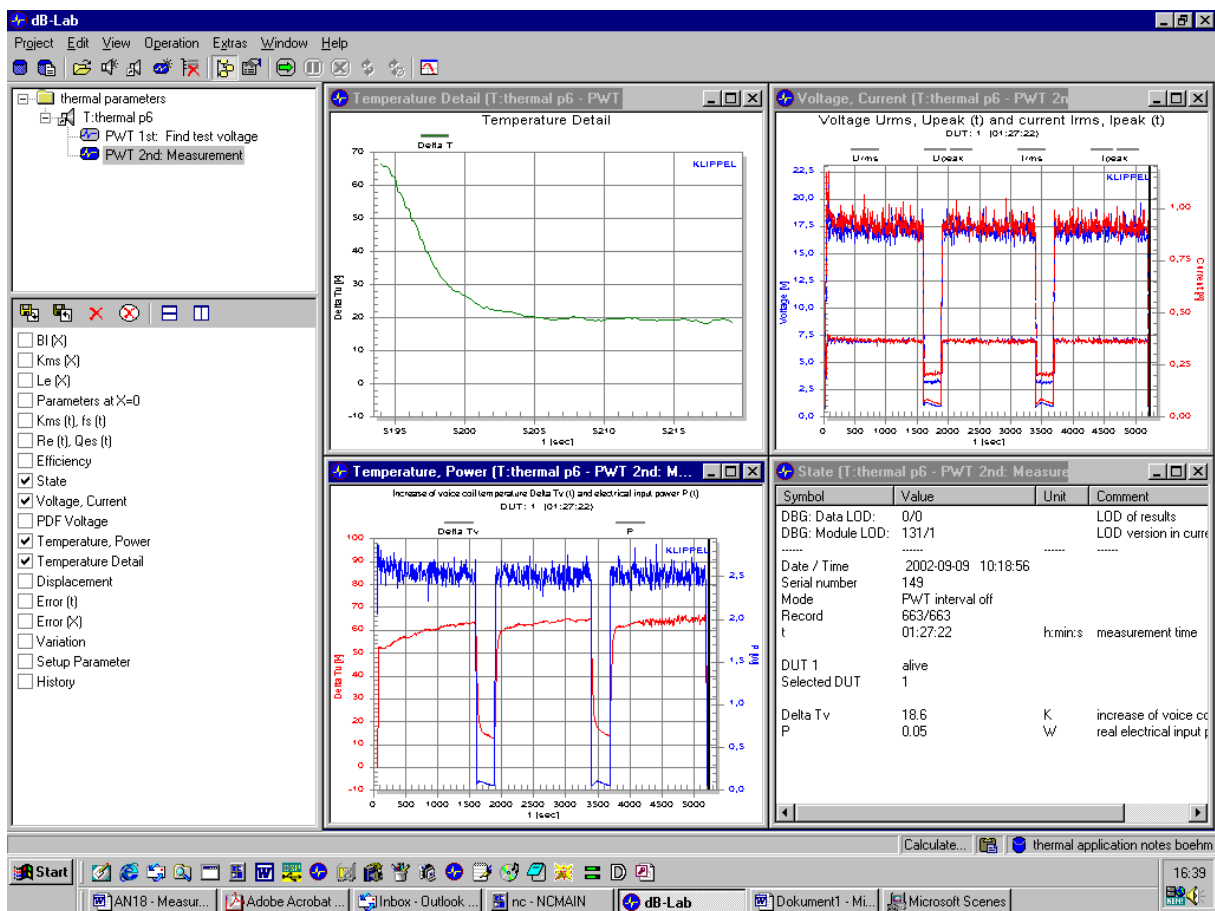


Thermal Parameter Measurement AN18

Application Note to the KLIPPEL ANALYZER SYSTEM (Document Revision 1.5)

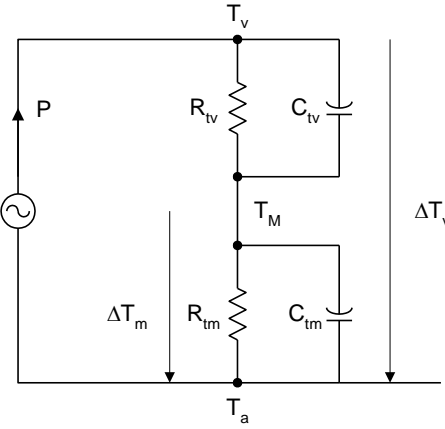
The lumped parameters of the thermal equivalent circuit are measured by using Power Test Module (PWT). The high-speed temperature monitoring makes it possible to measure voice coil resistance R_{TV} and the capacity C_{TV} of woofers, tweeters, headphones, tele-communication drivers and other transducers having a very short time constant. The regular monitoring with adjustable sample rate also allows to measure the parameters of the magnet and frame having usually a very long time constant. The temperature monitoring is based on the measurement of the electrical impedance at 1 Hz.



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1 Thermal Modeling

<p>Equivalent Circuit</p>	 <p>The equivalent circuit presented above is used for modeling the thermal behaviors of transducers. This simple model represents the complex temperature field by the mean temperature T_v of the voice coil and the mean temperature T_M of the magnet, pole pieces and frame. This model considers two paths of the heat flow. The main part of the heat goes via the voice coil, pole pieces, magnet and frame to the environment. The second path is the convection cooling transferring the heat from the voice coil directly into the moved air. We neglect the following processes:</p> <ul style="list-style-type: none"> • direct heating of the pole pieces and short cut ring by induced eddy currents • convection cooling • distribution of the heat on the voice coil and on the magnet and frame structure
<p>State Variables</p>	<p>$P \approx P_{RE}(t) = i_{rms}^2 R_E$ real electric input power dissipated in voice coil resistance R_E i_{rms} rms value of input current $T_v(t)$ temperature of the voice coil $T_m(t)$ temperature of the magnet structure $\Delta T_v(t) = T_v(t) - T_a$ increase of voice coil temperature $\Delta T_m(t) = T_m(t) - T_a$ increase of the temperature of magnet structure and frame T_a temperature of the cold transducer (ambient temperature)</p>
<p>Thermal Parameters</p>	<p>R_{tv} thermal resistance of path from coil to magnet structure R_{tm} thermal resistance of magnet structure to ambient air C_{tv} thermal capacitance of voice coil and nearby surroundings C_{tm} thermal capacitance of magnet structure</p>
<p>Steady-State Behavior</p>	<p>Applying a stimulus with constant spectral properties the thermal system will go into a thermal equilibrium. Since no heat flows in or out of capacitors C_{TV} and C_{TM} the thermal resistances R_{TV} and R_{TM} determine the steady-state voice coil temperature</p> $\Delta T_{vSS} = (R_{TV} + R_{TM})P_{RE}$ <p>and the steady-state magnet temperature</p> $\Delta T_{MSS} = R_{TM}P_{RE}$ <p>with P_{RE} is the power dissipated in R_E.</p>
<p>Dynamics</p>	<p>The variation of the temperature $T_M(t)$ and $T_V(t)$ versus measurement time t after switching on and off the input power $P \approx P_{RE}$ reveals the thermal capacities C_{TV} and C_{TM}.</p>

	<p>After switching on the input power $P=P_{ON}$ at the time $t=t_{S_ON}$ the temperature ΔT_M of the magnet increases by an exponential function</p> $\Delta T_M(t) = \Delta T_{MSS} (1 - e^{-(t-t_{S_ON})/\tau_M})$ <p>to the steady-state temperature ΔT_{MSS}. The time constant of the magnet structure is defined by</p> $\tau_M = R_{TM} C_{TM}.$ <p>After switching off the input power at the time $t=t_{S_OFF}$ the temperature difference</p> $\Delta T_v(t) - \Delta T_M(t) = (\Delta T_{VSS} - \Delta T_{MSS}) e^{-(t-t_{S_OFF})/\tau_v}$ <p>between voice coil and frame/magnet decreases by an exponential function with the time constant</p> $\tau_v = R_{TV} C_{TV}.$
Equivalent masses	<p>After determining the thermal capacity of the voice coil C_{TV} we may calculate the equivalent mass of copper by</p> $m_{copper} = 2.7 C_{TV}$ <p>where m_{copper} is in gram and C_{TV} is in Ws/Kelvin. Assuming pure steel for the frame/magnet structure we calculate the equivalent mass of steel by</p> $m_{steel} = 2 C_{TM}$ <p>where m_{steel} is in gram and C_{TM} is in Ws/Kelvin.</p>
Principle	<p>For the measurement of the thermal parameters we use a noise signal representing normal audio material as defined by IEC 60268. The measurement is performed by the following steps.</p> <ol style="list-style-type: none"> 1. In the first step we determine the voltage of the stimulus at the transducer terminals giving a reasonable increase of the voice coil temperature (50 – 100 Kelvin) permissible for the transducer. 2. In the second step we apply the noise at the voltage U and heat up the voice coil and the magnet/frame structure to the equilibrium state. 3. In the third step we activate the high speed temperature monitoring and record the voice coil temperature response after switching off the input power. 4. Based on the measured temperature responses we calculate the thermal parameters

2 Using the Power Test Module (PWT)

Requirements	<p>The following hardware and software is required for assessing Xmax</p> <ul style="list-style-type: none"> • Power Test Monitor PM 8 + PC • Software module Power Test (PWT) + dB-Lab
Setup	<p>Connect the microphone to the input IN1 at the rear side of the DA. Set the speaker in the approved environment and connect the terminals with SPEAKER 1. Switch the power amplifier between OUT1 and connector AMPLIFIER.</p>
Preparation	<ol style="list-style-type: none"> 1. Open dB-Lab 2. Create a new object DRIVER based on the template Thermal Parameters AN 18.
Measurement	<ol style="list-style-type: none"> 1. Start the 1st measurement " 1st: Find test voltage ". During the measurement the amplitude of the stimulus will be increased by 2dB steps after a cycle time of 30 s. If the voice coil resistance is increased to 130 % corresponding to an increase of the voice coil temperature of 80

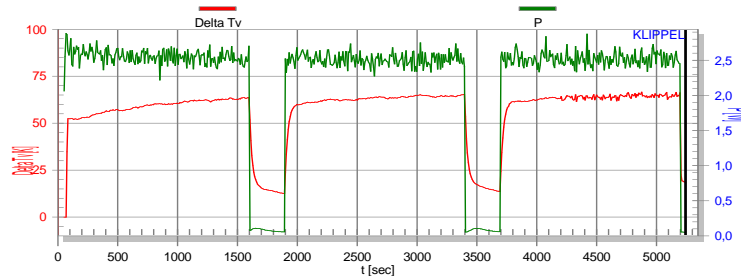
	<p>Kelvin the measured will be interrupted automatically and a exception message "Driver Failure" will be generated.</p> <ol style="list-style-type: none">2. Open the result window "Voltage, Current" and read the rms voltage U_{TEST} where the voice coil temperature is about 80 Kelvin.3. Break. The loudspeaker should cool down.4. Open the property page "Stimulus" of the second measurement "2nd: Parameter Measurement" and enter the starting voltage $U_{\text{Start}}=U_{\text{Test}}$. Start the second measurement.5. Open the result window "Power, Temperature". Read the voice coil temperature at the end of the ON-phase. If we get similar values at successive ON-phases the speaker is in thermal equilibrium. After beginning the next ON-phase open the property page "Method". Select the fast speed temperature monitoring to be able to measure the cooling characteristic at high resolution. The temperature measurement in the ON-phase might become noisier. Under Temperature Window press the button Start to activate the next detailed temperature monitoring at the start of the next OFF-phase.6. After finishing the OFF-phase the second measurement may be finished.
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3 Parameter Calculation

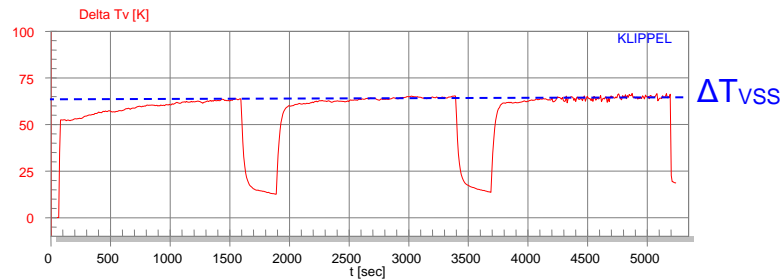
Steady-State Temperatures

1. Select the second measurement "2nd Thermal Parameters" and open the result window "Power Temperature". Ensure that the driver was in the thermal equilibrium and the temperature has converged to the final value.

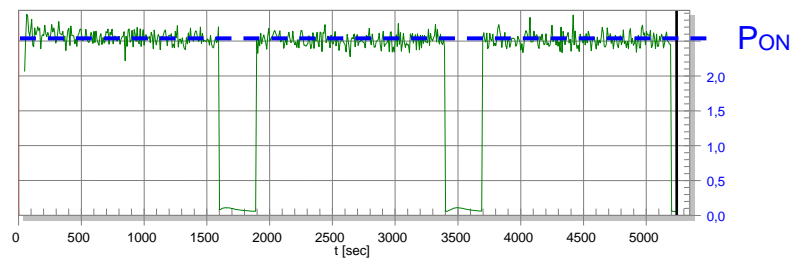
Increase of voice coil temperature $\Delta T_v(t)$ and electrical input power $P(t)$
 DUT: 1 (01:27:22)



2. Activate the cursor by using the right mouse button and read the temperature of the coil $\Delta T_{VSS} = \Delta T_v(t_{S_ON})$ at the end of the ON-phase $t = t_{S_ON}$. Ensure that the driver is in the thermal equilibrium by comparing the final temperatures of previous two ON-phases.

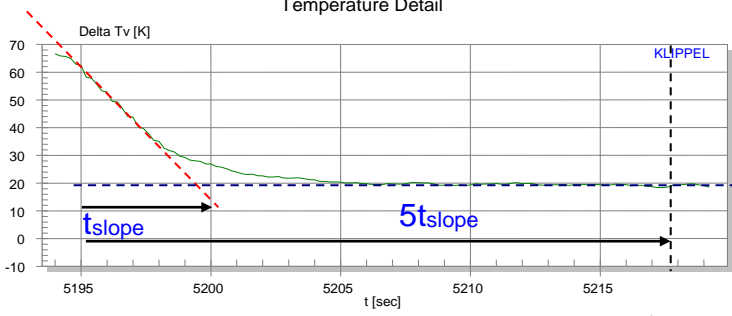
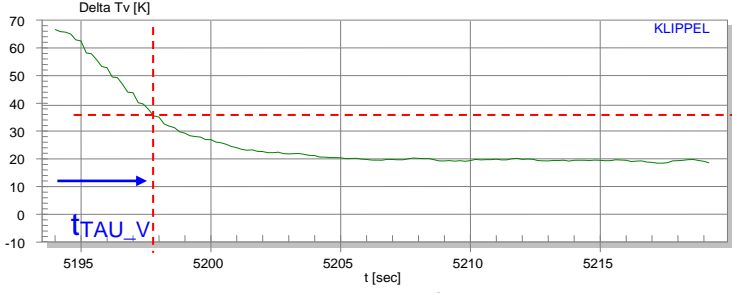
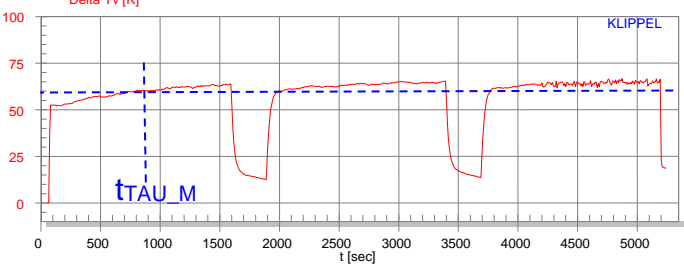


3. Use the cursor to read the power P_{ON} during the ON-phase from curve "P_{RE}" in the PWT measurement.



Resistances R_{TM} and R_{TV}

4. Open the result window "Temperature Detail" showing the cooling down response at the beginning of the OFF-phase. The early decay is caused by the time constant of the voice coil. The magnet/frame structure causes a second decay at later times due to the higher time constant. Approximate the early decay by a straight line. Read the early decay time T_{slope} of the slope. Read the temperature $\Delta T_{MSS} = \Delta(t_{S_OFF} + 5t_{slope})$ at approximately 5 times of t_{slope} to ensure that the voice coil is in thermal equilibrium. If the time $t_{S_OFF} + t_{slope}$ is not displayed on the results window "Temperature Detail" use the cursor in the regular window "Power, Temperature" to find ΔT_{MSS} .

	<p style="text-align: center;">Temperature Detail</p>  <p>5. Calculate the thermal resistance of the magnet/frame structure $R_{TM} = \Delta T_{MSS} / P_{ON}$.</p> <p>6. Calculate the thermal resistance of the voice coil $R_{TV} = \frac{\Delta T_{VSS}}{P_{ON}} - R_{TM}$.</p>
<p>Voice Coil Capacity C_{TV}</p>	<p>7. Calculate the temperature where the time constant of the voice coil is elapsed $\Delta T_{TAU_V}(t_{TAU_V}) = \Delta T_{TV}(t_{S_OFF} + \tau_{TV}) = 0.37 \Delta T_{VSS} + 0.63 \Delta T_{MSS}$</p> <p>8. Use the cursor in the result window "Temperature Detail" to read the time $t_{37\%}$ where the temperature decayed to ΔT_{TAU_V}.</p> <p style="text-align: center;">Temperature Detail</p>  <p>9. Calculate the time constant of the voice coil by $\tau_{TV} = t_{TAU_V} - t_{S_OFF}$</p> <p>10. Calculate the thermal capacity of the voice coil by $C_{TV} = \frac{\tau_{TV}}{R_{TV}}$</p>
<p>Magnet/Frame Capacity C_{TM}</p>	<p>11. Calculate the temperature where the time constant of the magnet is elapsed $\Delta T_{TAU_M} = \Delta T_V(t_{S_TM} + \tau_{TM}) = \Delta T_{VSS} - 0.37 * \Delta T_{MSS}$</p> <p>12. Use the cursor in the result window "Power Temperature" to find the time t_{TAU_M} where the voice coil temperature is equal to ΔT_{TAU_M}</p>  <p>13. Read the time t_{S_ON} when the time is switched on (with the beginning of the mode GAIN ADJUSTMENT).</p> <p>14. Calculate the time constant of the magnet by $\tau_{TM} = t_{TAU_M} - t_{S_ON}$</p> <p>15. Calculate the thermal capacity of the magnet by</p>

	$C_{TM} = \frac{\tau_{TM}}{R_{TM}}$
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4 Setup Parameters for the Template Measurement

Template	Create a new Object, using the object template Thermal Parameters AN 18 in dB-Lab. If this database is not available you may generate an object Thermal Parameters An 18 based on the general PWT module. You may also modify the setup parameters according to your needs.
Default Setting for 1st Measurement	<ol style="list-style-type: none"> 1. Generate a measurement based on the general PWT measurement. Open the PP INFO and call it "1st : Find test voltage". Open the PP STIMULUS. Select internal mode starting at the starting voltage 1 V rms. Enable voltage stepping at size G_U 2 dB up to the maximal increase of $G_{MAX} = 24$ dB. 2. Open the PP GENERATOR and select noise according IEC60268. Disable high-pass and low-pass filtering. 3. Open the PP CYCLES and set ON-Interval $T_{ON} = 0.5$ min. 4. Open the PP METHOD and select Temperature mode and set Number of DUTs to 1. Keep fast temperature monitoring. Select Edit and keep the pilot tone frequency at 2 Hz. 5. Open the PP FAILURE and set the minimal resistance R_{min} to 10 % and the maximal resistance R_{max} to 130% corresponding to an increase of the voice coil temperature by 80 Kelvin.
Default Setting for 2nd Measurement	<ol style="list-style-type: none"> 1. Generate a measurement based on the general PWT measurement. Open the PP INFO and call it "2nd : Parameter Measurement". Open the PP STIMULUS. Select internal mode starting at the starting voltage 1 V rms. Disable voltage stepping. 2. Open the PP GENERATOR and select noise according IEC60268. Disable high-pass and low-pass filtering. 3. Open the PP CYCLES and enable Intermittent excitation. Set the ON-Interval $T_{ON} = 25$ min and the OFF-Interval $T_{OFF} = 5$ min. Set the total measurement time $T_{TOT} = 3$ h and a regular sampling after $T_{UPD} = 8$ s. 4. Open the PP METHOD and select Temperature mode and set Number of DUTs to 1. Use slow temperature monitoring at the beginning of the measurement. Select Edit and keep the pilot tone frequency at 2 Hz. For the result Window "Temperature Window" disable the automatic start but enable the checkbox SYNC with PWT ON/OFF. 5. Open the PP FAILURE and set the minimal resistance R_{min} to 10 % and the maximal resistance R_{max} to 150 % or other value.

5 More Information

Literature	<p>Henricksen, Heat Transfer Mechanisms in Loudspeakers: Analysis, Measurement and Design, J. Audio Eng. Soc. Vol 35. No. 10 , 1987 October</p> <p>D. Button, Heat Dissipation and Power Compression in Loudspeakers, J. Audio Eng. Soc., Vol. 40, No1/2 1992 January/February</p> <p>C. Zuccatti, Thermal Parameters and Power Ratings of Loudspeakers, J. Audio Eng. Soc., Vol. 38, No. 1,2, 1990 January/February</p>
Software	User Manual for the KLIPPEL R&D SYSTEM.

Related Application Notes	"Measurement of Nonlinear Thermal Parameters", Application Note 19
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Find explanations for symbols at:

<http://www.klippel.de/know-how/literature.html>

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